



February 1, 2016



*House Select Committee on Strategic  
Transportation Planning and Long Term Funding  
Solutions, Primary System Subcommittee*

Mike Holder



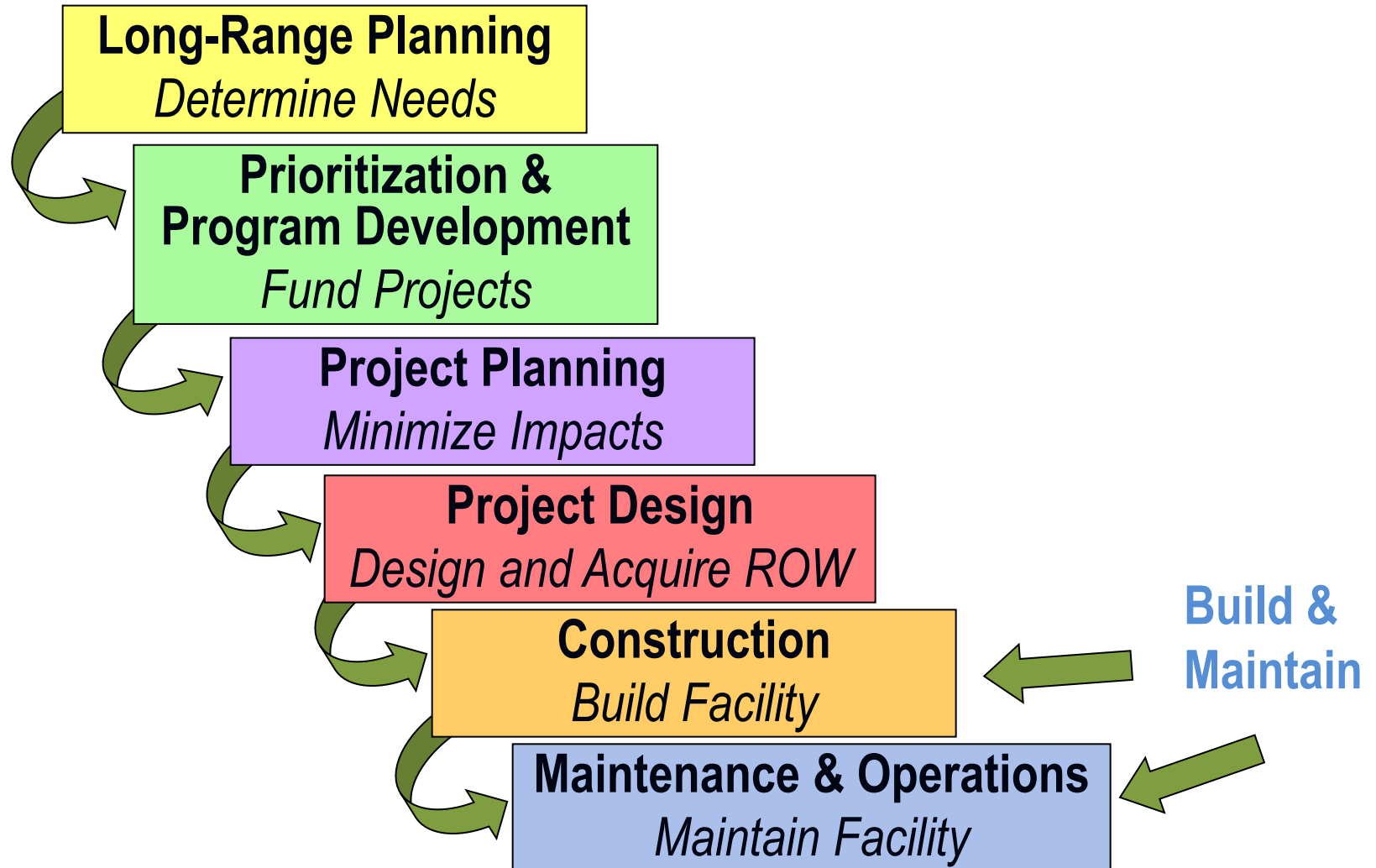


# *How to Build a Road*

*Mike Holder*

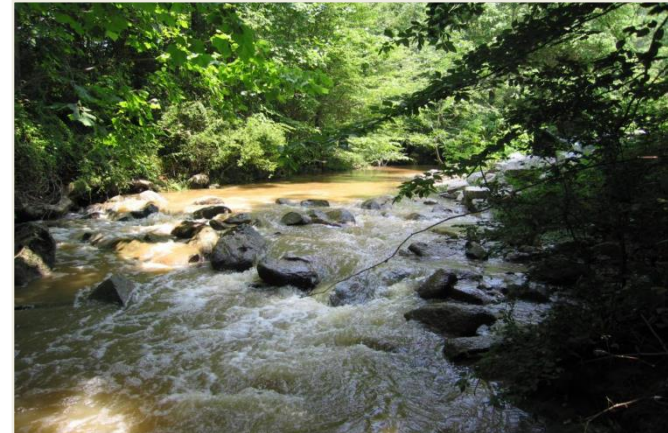


# *Transportation Project Life Cycle*



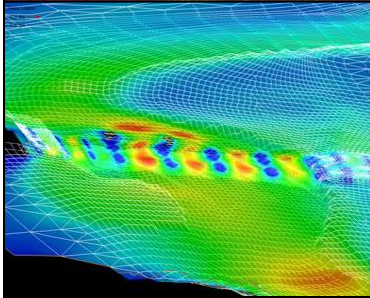
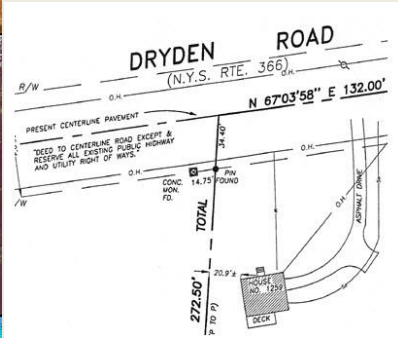
# *Project Planning Major Steps*

- Develop preliminary highway designs within corridors
- Evaluate impacts
- Coordinate with project stakeholders (agencies & public)
- Select preferred alternate
- National Environmental Policy Act (NEPA)  
& State Environmental Policy Act (SEPA)





# Project Design Major Steps



- Location and Surveys provides survey information
- Highway design is finalized
- Construction limits are determined
- Right of Way obtained
- Project advertised for Let

# *Construction Process – Typical Steps*

- |                       |                              |
|-----------------------|------------------------------|
| 1) Surveying          | 7) Top Drainage              |
| 2) Clearing           | 8) Bridge Beams and Deck     |
| 3) Erosion Control    | 9) Fine Grading              |
| 4) Bottom Drainage    | 10) Base and Pave            |
| 5) Rough Grading      | 11) Guardrail                |
| 6) Bridge Foundations | 12) Markings, Signs, Signals |

# *Survey*





# *Clearing*





# *Erosion Control*



## *Bottom Drain Pipe and Culverts*





## *Rough Grading*



## *Bridge Foundations*





## *Top Drainage*



## *Bridge Beams and Deck*

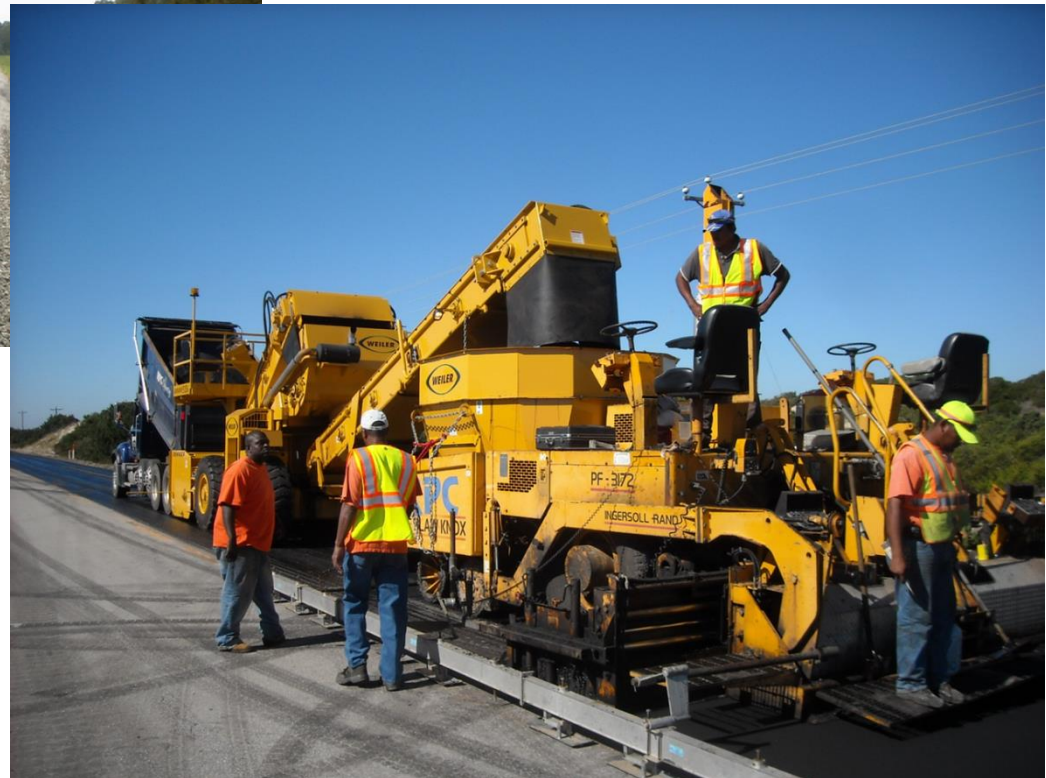




## *Fine Grading*



## *Base and Pave*

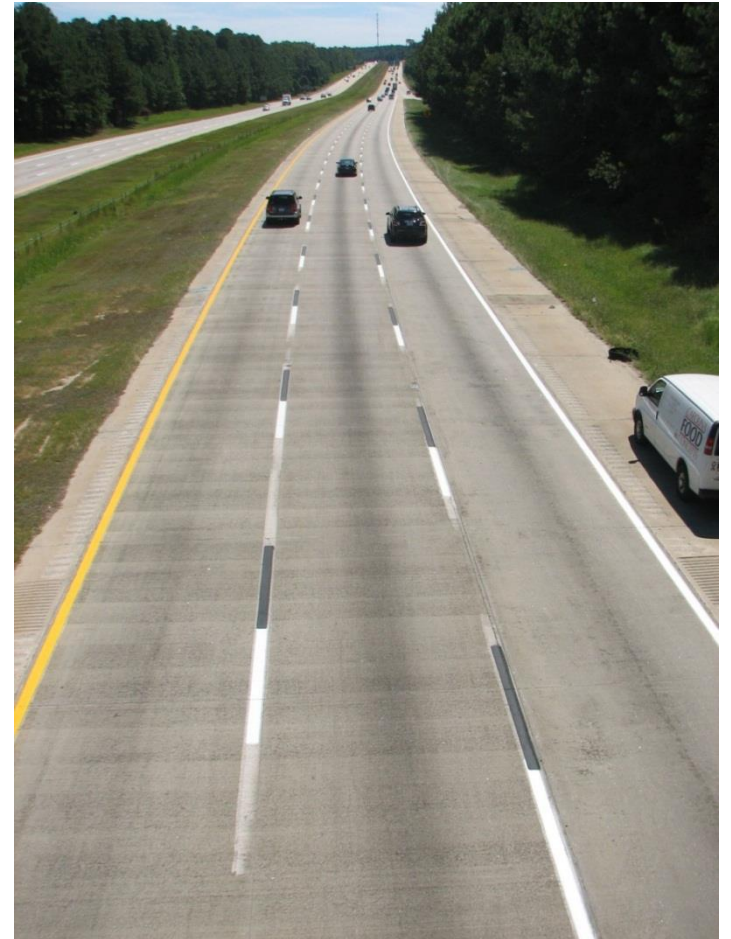




# *Guardrail*



# *Pavement Markings, Signs, Signals*





## *Typical Project Construction Durations*

- New Location: 3 to 4 years
- Major Pavement Rehabilitation: 2 to 3 years
- Urban Widening: 2 to 3 years
- Major Bridge Projects: 2 to 4 years
- Bridge Replacement (low impact): 6 to 12 months

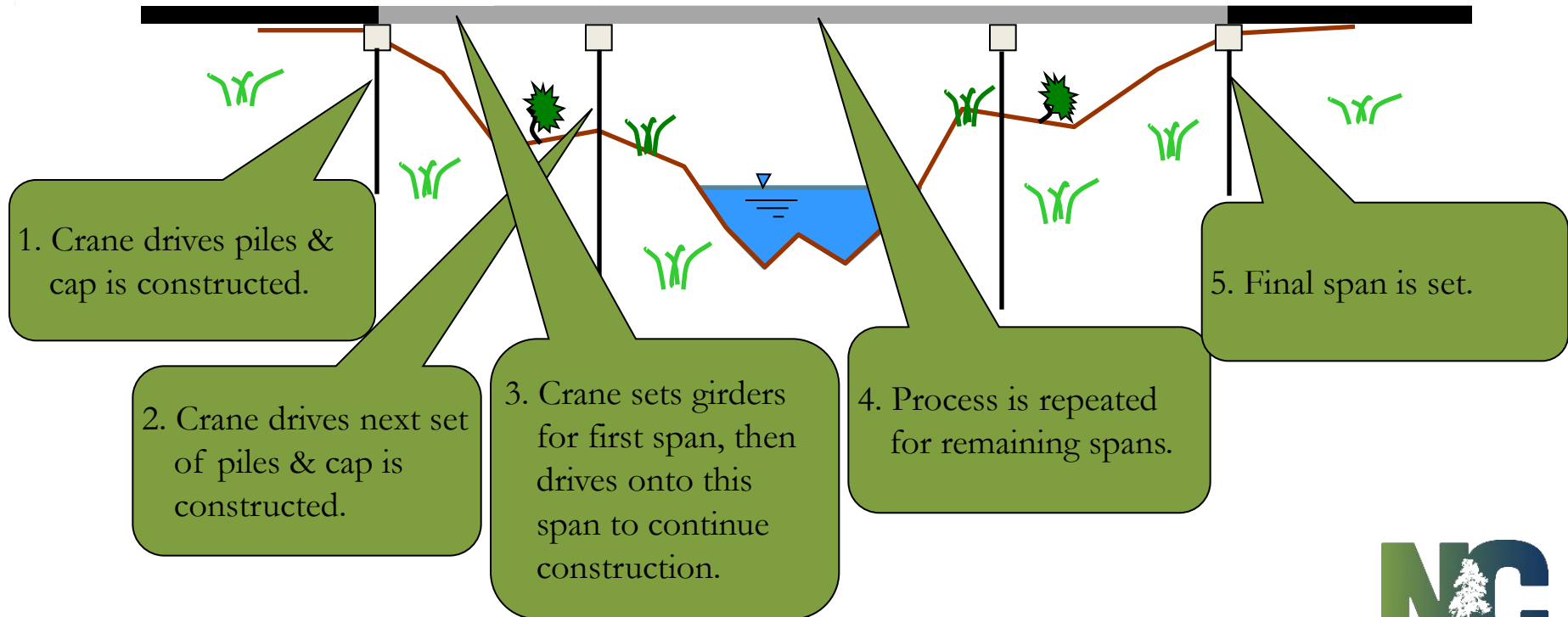
# *Construction Challenges - East*



- Weak Soils
- Wetlands/ Environmental Impacts
- Bridge access requiring work bridges or barges
- Positive Drainage – Flat Landscape
- Top Down construction



# *Top-Down Construction*



## *Construction Challenges - Piedmont*

- Urban, Traffic Congested Areas
- Night Work
- Traffic Phasing
- Utility Conflicts
- Clay Soils
- Degradable Rock





# *Construction Challenges - Mountains*

- Hard Rock
- Steep Terrain
- Trout Streams
- Shorter Working Season
- Tourist Seasonal Congestion
- Material Delivery on Curvy Roads



# Maintenance

- Pavement Repair
- Resurfacing
- Drainage installation and improvements
- Mowing
- Snow and ice removal
- Vegetation management
- Litter and debris removal
- Sign installation and replacement
- Pavement markings
- Signal installation and repair
- Bridge repair and replacement





# *Questions?*

